Carve / Engrave		Cut			Grind / Sharpen			Clean / Polish			Sand			Miscellaneous	
ACCESSORY	191	420	426	932	414	429	421	407	408	432	411	412	413	401	402
MATERIAL															
WOOD	20K-30K RPM	20K-25K RPM	20K-30K RPM					15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-20K RPM	15K-20K RPM	15K-20K RPM		Use with: 420, 426, 411, 412, 413
SOFT METAL	15K-25K RPM	25K-30K RPM	25K-35K RPM	20K-30K RPM	15K-20K RPM	15K-20K RPM	Use with: 414, 429	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	Use with: 414, 429	
HARD METAL		25K-30K RPM	25K-35K RPM	20K-30K RPM	15K-20K RPM	15K-20K RPM	Use with: 414, 429	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM	15K-25K RPM		
PLASTIC	15K-20K RPM	15K-25K RPM	15K-25K RPM		15K-20K RPM	15K-20K RPM		15K-25K RPM	15K-25K RPM	15K-25K RPM	20K-25K RPM	20K-25K RPM	20K-25K RPM		
SOFT STONE/SHELL	20K-30K RPM	15K-25K RPM	15K-25K RPM		15K-20K RPM	15K-20K RPM		15K-25K RPM	15K-25K RPM	15K-25K RPM	20K-25K RPM	20K-25K RPM	20K-25K RPM		
GLASS					15K-20K RPM	15K-20K RPM									
TILE					10K-15K RPM	10K-15K RPM									
MASONRY															
DRYWALL		25K-30K RPM	25K-30K RPM								15K-20K RPM	15K-20K RPM	15K-20K RPM		
GROUT															